

ASA8!

Date: Tuesday, 1/9/2007 4:06:30 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SEAT TRACK	
Job Number	: 30209				
Estimate Number	: 10080				
P.O. Number	: N/A		Part Number	: D3033144	
This Issue	: 1/9/2007 S.O. No. : N/A		Drawing Number	: D3033 REV. A1	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A1	
Previous Run	: N/A		Material	: N/A	
Written By	:		Due Date	: 1/16/2007 Qty: 2 Um: Each	
Checked & Approved By	:				
Comment	: Est: A 08.08.25 New issue KJ/RF				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
<b>Comment:</b> PURCHASING Issue P/O: <u>2841</u> <u>C 207/01/10</u> Possible supplier: -Ancra P/N 40456-11-144 -Brownline P/N 20276-144-0-0		
Description: Medium duty seat track All dimensions are in inches Tolerances are per Dart QSI 018 unless otherwise noted Material release note required		
2.0	4045611144	SEAT TRACKS
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) SEAT TRACK		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached		
4.0	QC6	DIMENSIONAL CHECK
<b>Comment:</b> DIMENSIONAL CHECK <u>1/9/11/16</u> <u>(3)</u> <u>100124</u> <u>(3)</u> lengths		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: _____		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/9/2007 4:06:31 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT TRACK

Job Number: 30209

Part Number: D3033144

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(3)

Comment: FINAL INSPECTION/W/O RELEASE

07/01/09

Job Completion



U 07-06-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

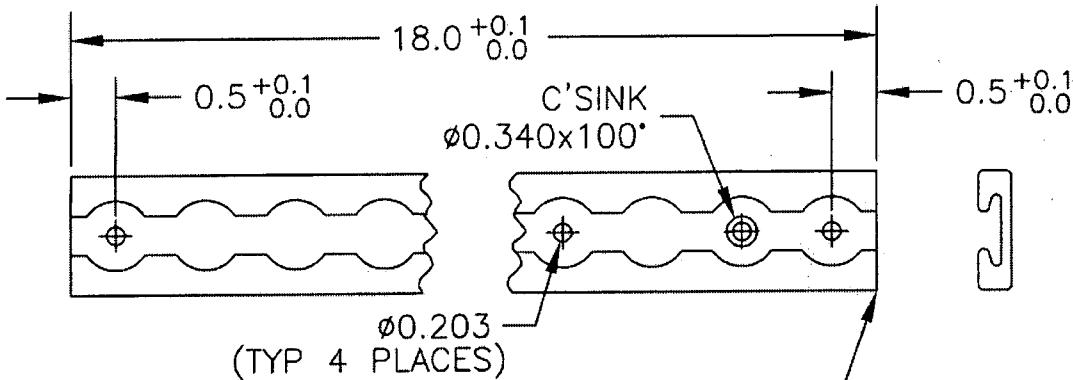
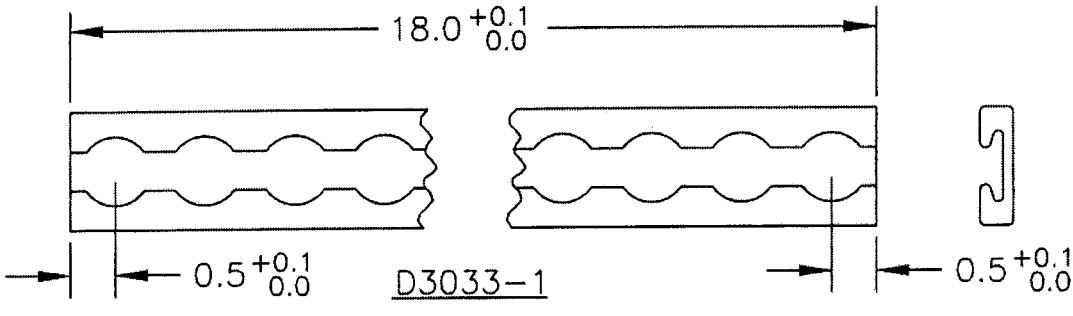
NOTE: Date & initial all entries



Copy 1995 D

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3033	SHEET 1 OF 1
DATE	TITLE		SCALE
01.05.18	SEAT TRACK		1:2
A	01.05.18	NEW ISSUE	
AI <del>KJ</del>	03.08.25	NOTE 1 MODIFIED	

## SPECIFICATION CONTROL DRAWING



CHAMFER EDGES 0.03/0.06  
AT 45° OR EQUIV. RADIUS  
(BOTH ENDS)

D3033-3  
(CAN MAKE FROM D3033-1)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30209

### D3033-1 & D3033-3

1) MAKE FROM: ANCRA, P/N 40456-11-144  
OR BROWNLINE, P/N 20276-144-0-0

D3033-144 AI

- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
01.05.30 ~~AI~~

Copyright © 2001 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



**avio-diepen**

AVIO-DIEPEN INC.  
561 AIRPORT SOUTH PARKWAY, SUITE 500  
ATLANTA, GEORGIA 30349  
UNITED STATES  
FAX : +1-770-996-8430  
SITA: HAGME7X

**CERTIFICATE OF CONFORMANCE**

Number : 229770      Page 1 of 1  
Date : 2007-01-12  
Contact: Shirlene Murphy  
Phone : +1-770-996-6430

**-Consignee-**

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKSBURY ONTARIO K6A 1K7  
CANADA

**-Sold to-**

DART AEROSPACE, LTD.  
1270 ABERDEEN STREET  
HAWKSBURY, ONTARIO K6A 1K7  
CANADA

**-Ship to-**

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKSBURY ONTARIO K6A 1K7  
CANADA

Attn : PURCHASING  
Your Ref : P000002841

Our orderno : 268333/DAR122  
Our packinglist no: 325408

It. Partnumber	Description	Serialno	Quantity	Unit	TchCnd	Certno	source
001 40456-11-144	SEAT TRACK 144		3.0	EACH	MAN	605032-2	
YOUR ITEM: 1							

We herewith certify that the parts listed are in accordance with the purchase order requirements.

Certificates are on file and may be reviewed upon request.

Only valid when stamped and signed by Q.C.  
authorized employees of Avio-Diepen, Inc.

Initials:



Stamp:



AVIO-DIEPEN INC.  
561 AIRPORT SOUTH PARKWAY, SUITE 500  
ATLANTA, GEORGIA 30349  
UNITED STATES  
FAX : +1-770-996-8430  
SITA: HAGME7X

PACKING LIST

Page 1 of 1

Number : 325408  
Date : 2007-01-12  
Contact: Shirlene Murphy  
Phone : +1-770-996-6430

-Consignee-  
DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKSBURY ONTARIO K6A 1K7  
CANADA

-Sold to-  
DART AEROSPACE, LTD.  
1270 ABERDEEN STREET  
HAWKSBURY, ONTARIO K6A 1K7  
CANADA

-Ship to-  
DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKSBURY ONTARIO K6A 1K7  
CANADA

Attn : PURCHASING  
Your Ref : PD00002841  
  
Your VATno :  
Our VATno : -  
Our orderno : 268333/DAR122

Prices : EX WORKS ATLANTA  
Delivery : EX WORKS ATLANTA  
Customs : Free -  
Transport : BAX GLOBAL  
Account no :

Criticality : Normal

It.	Partnumber Description	Serialno	Quantity	Unit	RcptNo	Locatn	Line	TchCnd	Certificate
001	40456-11-144 SEAT TRACK 144 YOUR ITEM: 1		3.0	EACH	161099	T1-A2		24 MAN	CAD, CMA

Tc